

## ALFLAK

SELF-PROPELLED, ROBUST, PROGRAMMABLE

### DESCRIPTION

The ALFlak's laser arm projects a great distance to effortlessly reach its welding position, even in deep or complex molds. Welding seams up to 340 mm are possible without relocation. Your advantage: The welding process can be performed without constant repositioning.

The ALFlak comes in two versions: with a self-propelled caterpillar track or a model that can be moved manually.

Choose the laser source that fits your requirements: You can choose Nd:YAG 200 W or 300 W laser sources or fiber lasers with output of 300, 450, 600 or 900 W.

If your needs change later, you can equip your ALFlak with a 300 W or 450 W fiber source to double the output.



*ALFlak Laser*



*ALFlak stationary*



*ALFlak mobile*

# TECHNICAL DATA

	ALFlak 200	ALFlak 300	ALFlak 300 F	ALFlak 450 F	ALFlak 600 F	ALFlak 900 F	
<b>LASER</b>							
Laser type/wave length	Nd:YAG, 1064 nm	Nd:YAG, 1064 nm	Faserlaser, 1070 nm	Faserlaser, 1070 nm	Faserlaser, 1070 nm	Faserlaser, 1070 nm	
Average power	200 W	300 W	300 W	450 W	600 W	900 W	
CW power			300 W	450 W	600 W	900 W	
Peak pulse power	9 kW	9 kW	3 kW	4,5 kW	6 kW	9 kW	
Pulse energy	90 J	90 J	30 J	45 J	60 J	90 J	
Pulse duration	0,2-20 ms		0,2 ms - CW				
Pulse frequency	Single pulse -100 Hz		Single pulse -100 Hz				
Operating modes	Pulsed		Pulsed/CW				
Welding spot Ø	0.2–2.0 mm / 0.01–1.0 mm with micro welding option		0,2-3,0 mm, optional 0,1-4,0 mm			0,3-3,0 mm, optional 1,1-4,0 mm	
Focusing objective	150 mm, further according to lens data sheet						
Pulse shaping	Adjustability of power curve within a laser pulse						
Display and operation	Display with membrane keyboard Laser parameters can also be set using a multifunctional footswitch. WINLaserNC software through external PC		Touchscreen Laser parameters can also be set using a multifunctional footswitch, WINLaserNC software can be operated through a touchscreen				
<b>OBSERVATION LENS</b>	Leica microscope attachment with eyepieces for glasses wearers, 10 ×, optional 16 ×.						
<b>WORK AREA</b>							
Movement speed (X, Y, Z)	0-25 mm/s						
Movement range (X, Y, Z)	340 × 330 × 370 mm						
Lowest working point	200 mm		565 mm				
Highest working point	1500 mm		1780 mm				
Arm deflection	1500 mm		ca. 1400 mm				
<b>EXTERNAL DIMENSIONS</b>							
W × D × H (basic part incl. chassis)	1200 × 1200 × 1100 mm		1200 × 1030 × 1150 mm				
Weight	With caterpillar track approx. 850 kg, without caterpillar track 550 kg		With caterpillar track approx. 910 kg, without caterpillar track approx. 610 kg				
<b>EXTERNAL CONNECTIONS</b>							
Electrical connection	3 × 400 V / 50-60 Hz / 3 × 16 A / 16 A						
External cooling	Prepared		Prepared		Lens water cooling integrated		
<b>OPTIONS</b>	Turn and tilt objective Micro welding function Rotary axis module with chuck, tiltable, for horizontal to vertical rotation Camera system for demonstrating and observing the welding process Ergo wedge Programmable laser wire feed system AL-DV		Turn and tilt objective Rotary axis module with chuck, tiltable for horizontal to vertical rotation Camera system for demonstrating and observing the welding process Ergo wedge Programmable laser wire feed system AL-DV			Powder nozzle Turn and tilt objective with water cooling	