

## BESCHREIBUNG

The compact and ergonomic ALV welding laser with a laser-safe working chamber is available with different laser powers, laser sources and with app or NC control.

The ALV is used in the areas of precision and deposit welding in the tool and mold sector, in sensor production and in medical and precision engineering.

The welding machine offers a large height travel and doors that can be opened wide, so that even larger workpieces can be accommodated.

For sensor applications, upward-opening wing doors with a side slot can be ordered for easy positioning of long tubes. A fine welding function reduces the spot diameter to 0.1 mm.

The ALV has 3 linear axes of movement, with the vertical Z-axis lifting up to 50 kg. Different axes of rotation for machining cylindrical parts are optionally available.

The machine version with WINLaserNC control enables interpolated driving in XYZ for automated welding such as the processing of magazines with several components.

The laser system is operated via an intuitive touchscreen.

In just a few steps, the laser-safe, closed system can be turned into an open laser workstation, for which of course appropriate laser protection measures must be taken.

The ALV meets the high security requirements for performance level d.

The ALV is optionally equipped with an Nd:YAG laser or a fiber source. Laser powers of 120-300 W are available.



ALV



ALV open

# TECHNICAL DATA

	ALV 120	ALV 120 WINLaserNC	ALV 180	ALV 180 WINLaserNC	ALV 150 F WINLaserNC	ALV 300 F WINLaserNC
<b>LASER</b>						
Laser type/wave length	Nd:YAG, 1064 nm	Nd:YAG, 1064 nm	Nd:YAG, 1064 nm	Nd:YAG, 1064 nm	Fiber laser, 1070 nm	Fiber laser, 1070 nm
Average power	120 W	120 W	180 W	180 W	150 W	300 W
CW power					150 W	300 W
Peak pulse power	9 kW	9 kW	9 kW	9 kW	1,5 kW	3 kW
Pulse energy	75 J	75 J	90 J	90 J	15 J	30 J
Pulse duration	0,5-20 ms				0,2-50 ms bzw. CW	
Pulse frequency	Single pulse -50 Hz		Single pulse -100 Hz		Single pulse -100 Hz	
Pulse shaping	Adjustability of power curve within a laser pulse (5 with SPS and 9 with WINLaserNC)					
Operating modes	Pulsed				Pulsed/CW	
Welding spot Ø	0.2–2.0 mm With micro welding function (optional) < 100 µm				0,2-3,0 mm, optional 0,1-4,0 mm	
Focusing objective	150 mm, further according to lens data sheet					
Display and operation	Touchscreen. Laser parameters can also be set using a multifunctional footswitch (optional)					
<b>OBSERVATION LENS</b>	Leica microscope attachment with eyepieces for glasses wearers, 10 x, optional 16 x.					
<b>WORKING CHAMBER</b>						
W x D x H	580 x 420 x 530 mm					
Mounting plate (W x D)	455 x 315 mm; table feed-through at the bottom of the working chamber (Ø 46 x 40 mm)					
workpiece weight	max. 50 kg, central load					
Workpiece movement	Motorized through joystick (manual, semi-automatic or automatic)					
Movement range (X, Y, Z)	110 x 90 x 280 mm					
Movement speed	0-25 mm/s					
Extraction	Integrated					
<b>EXTERNAL DIMENSIONS</b>						
W x D x H	650 x 1160 x 1590 mm					
Weight	approx. 260 kg					
<b>EXTERNAL CONNECTIONS</b>						
Electrical connection	200-240 V / 50-60 Hz / 16 A		3 x 400 V / 50-60 Hz / 3 x 16 A		200-240 V / 50-60 Hz / 16 A	
<b>OPTIONS</b>						
Various rotary axis modules with chuck (also pneumatic) , tiltable, for horizontal to vertical rotation						
Micro welding device						
Camera system for demonstrating and observing the welding process						
Ergo wedge						
Multifunctional footswitch						
Wing doors						
Turn-and-tilt objective						
Objective extension for f = 120 mm						

